

TECHNICAL POLYMERS MED RANGE







# CHEMICAL RESISTANCE OF ARKEMA'S MEDICAL-GRADE TECHNICAL POLYMERS

As healthcare technology continues to advance, the need for high performance medical grade polymers will increase. Arkema, having been a key player in the healthcare market, recognizes the importance of thoroughly understanding the chemical resistance profile of its Medical Grade Technical Polymers. In order to ensure optimal material selection for its customers, Arkema has conducted a chemical resistance study with the top chemical agents commonly used in hospitals and other healthcare settings along with its Medical Grade Technical Polymers.

# **TABLE 1- List of chemical agents**

| Main category              | Chemical composition   | CAS numbers                         | Commercial products (Hospital)                    |  |  |
|----------------------------|--|-------------------------------------|---|--|--|
| Bleach                     | Sodium hypochlorite 11-15% diluted at 0.2%   | 7681-52-9                           | 10% bleach solution                               |  |  |
|                            |  |                                     | Clorox Bleach                                     |  |  |
|                            |  |                                     | Dispatch  |  |  |
|                            |  |                                     | Dispatch <sup>TM</sup> Hospital cleaner           |  |  |
|                            |  |                                     | Disinfectant with bleach                          |  |  |
|                            |  |                                     | Sani-cloth <sup>TM</sup> Bleach Wipe              |  |  |
|                            |  |                                     | Alcavis Bleach Wipe 1:10                          |  |  |
| $H_2O_2$                   | Hydrogen peroxide (30%) and peracetic acid   | 7722-84-1 and 79-21-0               | Accel TB wipes                                    |  |  |
|                            | (38-40%- diluted at 5%)  |                                     | Ecolabs oxycide                                   |  |  |
|                            |  |                                     | Virox   |  |  |
| IPA                        | 2-propanol 100%  | 67-63-0                             | Isopropyl alcohol (or propan-2-ol or isopropanol) |  |  |
|                            |  |                                     | 70% IPA solution                                  |  |  |
| Phenol                     | CRESYL (10% hexylene glycol + 1% orthoben-<br>zylparachlorophenol + 0.1% O-phenylphenol) | 59-50-7 and 90-43-7<br>and 120-32-1 | Wex-cide 128                                      |  |  |
|                            |  |                                     | Precise   |  |  |
|                            |  |                                     | Sporicidin  |  |  |
|                            |  |                                     | Precise™ Hospital Foam cleaner disinfectant       |  |  |
|                            |  |                                     | Sporicidin <sup>TM</sup>                          |  |  |
|                            |  |                                     | Vesphene IIse                                     |  |  |
| QAC (Anti-infective agent) | Benzethonium chloride 98% diluted at 0.3%  | 121-54-0                            | Sanicloth HB wipe                                 |  |  |
|                            |  |                                     | Sanicloth Super                                   |  |  |
|                            |  |                                     | Sanicloth AF3                                     |  |  |
|                            |  |                                     | Virex TB  |  |  |
| Glycol Ether               | 2-butoxyethanol 99% diluted at 5%  | 111-76-2                            | Cavicide  |  |  |
| Detergent                  | Chlorohexidine digluconate 30%   | 18472-51-0                          | Aniospray 29                                      |  |  |
|                            | diluted at 1%  |                                     | Clinell detergent wipe                            |  |  |
|                            |  |                                     | Cidex (2.4% glutaraldehyde)                       |  |  |
|                            |  |                                     | Cidex OPA   |  |  |
| DMSO                       | Dimethyl sulfoxide 99%   | 67-68-5                             | -   |  |  |

**Table 2** demonstrates the qualitative performance of chemical resistance based on surface aspect (the appearance of cracks) and coloration. Environmental stress cracking resistance tests (ESCR) were performed using elliptical Bergen jig, which applies a range of strains to a single sample bar and injected plates immersed into the indicated chemical agent at room temperature (23°C) for 24 hours.

**Table 3** demonstrates the solvent absorption of all the medical grades based on standard ASTM D543. Sample injected plates (1 mm thickness) were immersed in the designated solvent. The samples were maintained at room temperature (23°C) until the swelling reached a complete saturation of the material (approximately 1,300 hours). The weight absorption was measured regularly by removing the sample from the solvent, wiping it and weighing.

**TABLE 2 - Chemical Resistance Performance** 

|                   |           | Bleach | H <sub>2</sub> O <sub>2</sub> | IPA | Phenol | QAC | Ether | Detergent | DMSO |
|-------------------|-----------|--------|-------------------------------|-----|--------|-----|-------|-----------|------|
| Pebax® MED        | 2533      | ++     | ++                            | ++  | +      | ++  | ++    | ++        | ++   |
|                   | 3533      | ++     | ++                            | ++  | +      | ++  | ++    | ++        | ++   |
|                   | 4033      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 4533      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 5533      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 6333      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 7033      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 7233      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | 7433      | +++    | +++                           | +++ | ++     | +++ | +++   | +++       | +++  |
|                   | MV1074    | +++    | +++                           | ++  | +      | +++ | +++   | +++       | +++  |
| Rilsamid® MED     | AESNO     | +++    | +++                           | +++ | +++    | +++ | +++   | +++       | +++  |
|                   | AMNO      | +++    | +++                           | +++ | +++    | +++ | +++   | +++       | +++  |
| Rilsan® MED       | BESNO     | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | BMNO      | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
|                   | BESVO A   | +++    | +++                           | +++ | +      | +++ | +++   | +++       | +++  |
| Rilsan® Clear MED | G 170     | +++    | +++                           | +   | +      | +++ | +++   | +++       | +++  |
|                   | G850 Rnew | +++    | 0                             | 0   | +      | +++ | +++   | +++       | +++  |
| Kynar® MED        | 720       | +++    | +++                           | +++ | +      | +++ | +++   | +++       | ++   |

## QUALITATIVE KEY FOR CHEMICAL RESISTANCE

- +++ Resistant. No or little change in weight or dimensions, no damage
- Limited resistance. Changes in weight or dimensions after longer periods, possibly irreversible changes of properties. We recommend contacting us before use
- + Not resistant. May still sometimes be used under specific conditions (short exposure time, contact droplets)
- O Soluble or attacked after brief contact

## QUALITATIVE KEY FOR MATERIAL SWELLING

- +++ Resistant. No or little change in weight, no damage (-2%<△m<5%)
- ++ Limited Resistance. Change in weight after longer periods (5%<Δm<15%)
- + Not Resistant (Δm>15%)

 $\Delta m$ : Mean of relative weight change

# **TABLE 3 - Material Swelling Performance**

|                   |           | Bleach | H <sub>2</sub> O <sub>2</sub> | IPA | Phenol | QAC | Ether | Detergent | DMSO |
|-------------------|-----------|--------|-------------------------------|-----|--------|-----|-------|-----------|------|
| Pebax® MED        | 2533      | +++    | +                             | +   | +      | ++  | +     | ++        | +    |
|                   | 3533      | +++    | +++                           | +   | +      | +++ | ++    | +++       | ++   |
|                   | 4033      | +++    | +++                           | +   | +      | +++ | ++    | +++       | ++   |
|                   | 4533      | +++    | +++                           | +   | +      | +++ | ++    | +++       | ++   |
|                   | 5533      | +++    | +++                           | +   | +      | +++ | ++    | +++       | ++   |
|                   | 6333      | +++    | +++                           | ++  | +      | +++ | +++   | +++       | ++   |
|                   | 7033      | +++    | +++                           | ++  | +      | +++ | +++   | +++       | +++  |
|                   | 7233      | +++    | +++                           | ++  | +      | +++ | +++   | +++       | +++  |
|                   | 7433      | +++    | +++                           | ++  | +      | +++ | +++   | +++       | +++  |
|                   | MV1074    | ++     | +                             | +   | +      | +   | +     | +         | +    |
| Rilsamid® MED     | AESNO     | +++    | +++                           | +++ | ++     | +++ | +++   | +++       | +++  |
|                   | AMNO      | +++    | +++                           | ++  | ++     | +++ | +++   | +++       | +++  |
| Rilsan® MED       | BESNO     | +++    | +++                           | ++  | +      | +++ | +++   | +++       | +++  |
|                   | BMNO      | +++    | +++                           | ++  | ++     | +++ | +++   | +++       | +++  |
|                   | BESVO A   | +++    | +++                           | +++ | ++     | +++ | +++   | +++       | +++  |
| Rilsan® Clear MED | G 170     | +++    | +++                           | +   | +      | +++ | +++   | +++       | +    |
|                   | G850 Rnew | +++    | +++                           | +   | +      | +++ | ++    | +++       | ++   |
| Kynar® MED        | 720       | +++    | +++                           | +++ | +++    | +++ | +++   | +++       | +    |

# Global Manufacturing, Technical Support, and R&D



The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the speci c product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is ad-vised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations. Arkema has implemented a Medical Policy regard-ing the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids: (http://www.arkema.com/en/social-responsibility/responsible-product-management/ medical-device-policy/index.html). Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily uids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fuids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices, and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices. It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the nal end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and ful ll any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician

Kynar®, Pebax® MED, Rilsamid® MED, Rilsan® MED and Rilsan® Clear MED are registered trademarks of Arkema.

© 2020 Arkema Inc. All rights reserved.



**Contact Information** 

China: +86 21 61476888 Japan: +81 3 5251 9900 Korea: +82 2 37036700 Singapore: +65 64199199

Taiwan: +886 2 27476979 India: +91 22 66137500

### Arkema Inc.

900 First Avenue King of Prussia, PA 19406

Tel.: (+1) 800-596-2750

### **Headquarters: Arkema France**

420, rue d'Estienne d'Orves 92705 Colombes Cedex – France Tel.: +33 (0)1 49 00 80 80 Fax: +33 (0)1 49 00 83 96 arkema.com